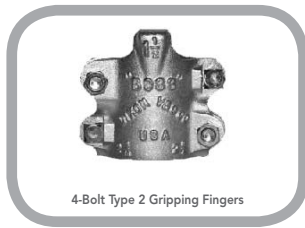


2-Bolt Type



4-Bolt Type 2 Gripping Fingers



4-Bolt Type 4 Gripping Fingers 1

- Replacement nuts and bolts are available, contact the factory for more information
- The bolts used in the Boss interlocking clamps are not standard bolts. They vary from standard bolts in their length, diameter, overall thread length and material hardness. These bolts can be retorqued, but it is not recommended that the bolts or clamps be reused, as they are designed for a single bend only. Dixon recommends using only factory supplied replacement bolts **SAFETY ALERT**
- Torque values for clamps are based on dry bolts. The use of lubricant on bolts will adversely affect clamp performance. Do not lubricate nuts and bolts **SAFETY ALERT**
- Consult your sales representative office for Fraction to Decimal conversion chart
- Recommended torque rating in ft. lbs **SAFETY ALERT**

Hose ID		Hose OD		Plated Iron	Stainless Steel		Brass	
in	mm	from (in)	to (in)		part #	Torque ³	part #	Torque
1/4	6	3/64	42/64	BD ⁴	-	6	-	-
3/8	10	44/64	56/64	CD ⁴	-	6	-	-
1/2	13	52/64	60/64	DD ⁴	-	6	-	-
1/2	13	60/64	1 4/64	B4 ⁴	RB4	12	BB4	10
1/2	13	1-4/64	1 12/64	B5 ⁴	-	12	-	-
3/4	19	1-10/64	1 20/64	BU9 ⁴	RBU9	21	BBU9	18
3/4	19	1-20/64	1 32/64	B9	RB9	21	BB9	18
3/4	19	1-32/64	1 44/64	B10 ⁴	-	21	BB10	-
1/2	13	58/64	1 2/64	968	-	6	-	-
1	25	1-26/64	1 36/64	156 ^{1,4}	-	21	-	-
1	25	1-34/64	1 46/64	BU 14	RBU14	21	BBU14	18
1	25	1-44/64	1 60/64	B14 ⁴	RB14	21	BB14	18
1	25	1-60/64	2 8/64	B15	-	21	-	-
1 1/4	32	1-32/64	1 50/64	BU18	-	40	-	-
1 1/4	32	1-44/64	1 56/64	187 ¹	-	21	-	-
1 1/4	32	1-50/64	2 6/64	BU19	-	40	-	-
1 1/4	32	1-56/64	2 4/64	206 ¹	-	21	-	-
1 1/4	32	2-8/64	2 24/64	B19	RB19	40	BB19 ²	28
1 1/2	38	1-52/64	2	BU22	-	40	-	-
1 1/2	38	2	2 14/64	B22	-	40	-	-
1 1/2	38	2	2 8/64	212 ¹	-	21	-	-
1 1/2	38	2 4/64	2 16/64	225 ¹	-	40	-	-
1 1/2	38	2 12/64	2 24/64	BU24	RBU24	40	BBU24 ²	28
1 1/2	38	2 24/64	2 36/64	B24	RB24	40	-	-
1 1/2	38	2 36/64	2 48/64	B25	-	40	-	-
2	51	2 16/64	2 32/64	250 ^{1,5}	-	40	-	-
2	51	2 22/64	2 34/64	BU28	-	60	-	-
2	51	2 32/64	2 48/64	275 ^{1,5}	-	40	-	-
2	51	2 32/64	2 50/64	BU29	RBU29	60	BBU29 ²	40
2	51	2 48/64	3 4/64	B29	RB29	60	BB29 ²	40
2	51	2 48/64	3 4/64	306 ^{1,5}	-	60	-	-
2	51	3 6/64	3 28/64	B30	-	60	-	-
2 1/2	64	3 4/64	3 32/64	350 ¹	-	60	-	-
2 1/2	64	3 6/64	3 28/64	BU34	-	60	-	-
2 1/2	64	3 32/64	3 60/64	B34	-	150	-	-
3	76	3 32/64	3 48/64	375 ¹	-	60	-	-
3	76	3 32/64	3 60/64	BU35	RBU35	150	-	-
3	76	3 48/64	4	401 ¹	-	150	-	-

¹ 4 Gripping fingers

² Will become obsolete as inventory is depleted

³ Torque applies to plated iron and stainless steel clamps

⁴ Investment cast carbon steel

⁵ Not to be used with GF81, GB26, WF81, B26, RGF81, RGB26, BGF81, BGB26, RWF81, RB26 **SAFETY ALERT**